

KNOW YOUR ZONE

WIND ZONES, ICC 500 STORM SHELTERS, AND WHO HAS TO BUILD ONE

Adapted from ICC 500 Figure 304.2 Design Tornado Speeds

ASK YOURSELF THESE QUESTIONS DURING THE DESIGN PROCESS:

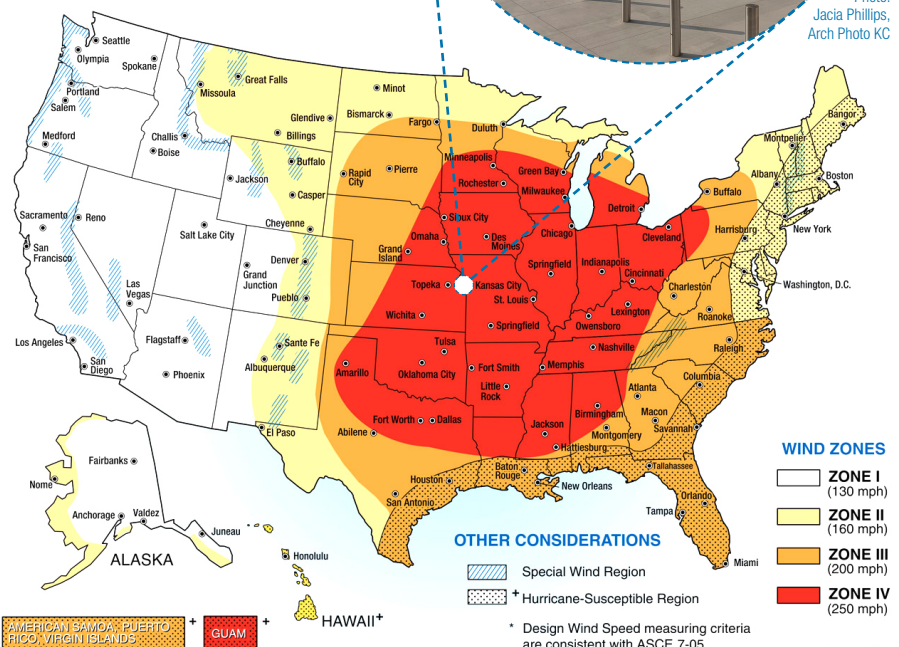
- ✓ Will the building be located within the 250-mph tornado zone?
- ✓ Does the building fall under one of the following categories:
 - K-12 school
 - 911 call center
 - Emergency operation center
 - Fire, rescue, ambulance or police station?

If you answered yes to these two questions, a storm shelter is mandated by the International Building Code (IBC). Call a PCI Midwest producer member for storm shelter design expertise and assistance.

Crestview Elementary School Gym, Kansas City, MO. Enterprise Precast Concrete; DLR Group, architect and structural engineer of record.



Photo: Jacia Phillips, Arch Photo KC



CLOSE X

The Finch



The Finch represents one of Molin's largest multifamily projects and demonstrates how architectural and structural precast concrete can support demanding schedules while maintaining architectural quality. Located in Edina's Southdale District, The Finch is a seven-story, multifamily development featuring 276 apartment homes, ground-level retail space, and hospitality-inspired resident amenities. Developed by Solhem Companies, the project achieved National Green Building Standard (NGBS) Silver Certification and was recognized with a 2026 Minnesota Real Estate Journal Real Estate Award in the Multifamily Market Rate – Suburbs category.

Precast concrete was selected to support the project's aggressive construction schedule, structural requirements, and architectural goals. The development utilized

a comprehensive precast concrete podium system consisting of architectural wall panels, structural wall panels, hollowcore plank, beams, columns, and solid slabs. The architectural wall panels incorporated Endicott Manganese Ironspot Velour utility thin brick in a half-running bond pattern and buff-colored etched formliner finishes. These finishes provided warmth, texture, and durability while reducing field-applied materials and labor.

The project team faced ongoing design revisions throughout construction, including balcony modifications, dropped plank elevations, and mechanical coordination updates. Additionally, finish selections and material procurement had to be completed before final shop drawing approval to maintain production schedules. Through early coordination and collaboration among

the owner, architect, contractor, engineer, and precast team, the project successfully maintained schedule milestones and was ultimately delivered approximately two months ahead of schedule.

"Momentum Design Group worked closely with Molin's engineering team to maximize the efficiency of precast concrete to both erect the frame and enclose the podium in record time. This was one of the major factors in allowing Ironmark Building Company to deliver the building months ahead of schedule."

Craig Hartman, LEED AP, Principal at Momentum Design Group said, "I appreciate the design flexibility and intrinsic fireproofing precast concrete provides. We were able to identify finishes consistent with the original design intent, manage a tight



construction schedule, and engineer a precast podium system compatible with the unique characteristics of the site. Molin was there every step of the way to ensure we had accurate information available to make key design decisions and keep the process efficient and linear. That close collaboration helps us as designers but also mitigates cost overrun risks for the owner."

The Finch has also been named a Finance & Commerce Top Project of 2025 – Multifamily and Finance & Commerce Top Project of the Year Finalist.

Key Project Attributes

- Seven-story, 276-unit luxury multifamily development adjacent to Fred Richards Park
- Part of Solhem's larger park-side residential vision alongside neighboring development, The Fred
- Delivered approximately two months ahead of schedule
- National Green Building Standard (NGBS) Silver Certified
- Architectural precast featuring thin brick and etched formliner finishes

Project and Precast Scope

- 386,566-square-foot mixed-use multifamily development
- Nearly 40,000 square feet of architectural and structural precast wall panels
- Nearly 120,000 square feet of hollowcore plank
- Complete precast podium system utilizing wall panels, hollowcore, beams, columns, and solid slabs
- More than 24,000 square feet of wall panels erected in eight working days, contributing to accelerated project delivery
- The elevator shaft was erected in less than one day.

Project Team

Architect: **Momentum Design Group**
 Engineer: **Ericksen Roed & Associates (ERA)**
 Contractor: **Ironmark Building Company**
 Owner: **Solhem Companies**
 Precaster: **Molin Concrete Products**
 PCI Certified Erector: **Molin Concrete Products**
 Thin Brick Supplier: **Endicott Clay Products**
 Location: **Edina, MN**
 Year of Completion: **2025**
 Photo Credits: **Erik Molin, Molin Concrete Products**



www.molin.com

South Lyndale Liquors



Originally opened in 1975, South Lyndale Liquors expanded into a new 34,000-square-foot store after outgrowing its former space. The larger retail environment supports the business's growing demand with standout features including a 62-door beer cooler, a 20,000-bottle wine cellar, a 1,000-bottle tasting wall, and a warehouse basement for additional storage. Wells provided architectural precast wall panels that helped the project achieve both performance and design goals on a constrained urban site along busy Lyndale Avenue in Minneapolis.

The panels incorporated brick coursing, alternating recessed and protruding brick detailing to create depth, texture, and shadow across the facade. This approach complemented the surrounding neighborhood's 1920s character while giving the building a distinctive, modern appearance.

Precast also supported efficient construction sequencing during challenging site conditions. Panels were installed from the parking lot hill using a shoring wall to address crane pressure and safety needs, while the opposite side of the building was set from a side street to help minimize traffic disruption. The prefabricated wall system helped enclose the structure quickly during winter conditions, allowing follow-on work such as steel and window installation to continue more efficiently.

Beyond retail, the new location is designed to serve as a community destination, with plans for educational events featuring winemakers, distillers, and local chefs.

Key Project Attributes

- 34,000-square-foot retail expansion designed to support South Lyndale Liquors' growing customer demand and community-focused programming.
- Precast facade complements the surrounding neighborhood's 1920s character while giving the building a distinctive, modern appearance.

- Prefabricated wall panels supported efficient winter construction sequencing and helped enclose the structure quickly so follow-on work could continue.
- Panel installation strategy addressed site constraints, crane pressure, safety needs, and traffic disruption by using the parking lot hill, shoring wall, and side-street access.

Project and Precast Scope

- Wall Panels – 62 pcs – 3,047 square feet

Project Team

Architect: **Architectural Consortium LLC**

Engineer: **Anderson Urlacher**

Contractor: **Fendler Patterson Construction**

Owner: **Dan Campo Properties LLC**

Precaster: **Wells**

Precast Specialty Engineer: **Wells**

PCI Certified Erector: **Wells**

Location: **Minneapolis, MN**

Year of Completion: **2024**

Photo Credits: **Troy Thies Photography**



Waconia Fire Station



The City of Waconia's new 29,050-square-foot fire station was designed to improve emergency response access while supporting the training, safety and long-term well-being of first responders. Located just one mile from the previous station, the facility includes six apparatus bays, a 100-person training room for city departments, onsite firefighter training features, decontamination areas, a fitness room and a storm shelter. Wells provided the prefabricated building solution for the six-bay apparatus garage—the operational heart of the station.



Long-span double tees created a wide, column-free truck bay that allows large emergency vehicles to maneuver efficiently, while durable, non-corrosive precast components suited the high-wash environment. The precast scope also included an ICC 500 storm shelter supported by heavy-duty flat slabs and hollowcore designed to resist extreme collapse loads.

The exterior design draws inspiration from the City's first fire station, blending civic character with modern performance through detailed cornices, thin brick and varied masonry patterns.

Architectural precast insulated walls, acid-etched cornices, thin brick finishes and cast-in electrical conduit helped deliver a clean, durable and cost-efficient solution that supports the station's daily operations and long-term community service.

Key Project Attributes

- New 29,050-square-foot fire station designed to improve emergency response access for the City of Waconia.
- Architectural precast insulated walls, acid-etched cornices, thin brick finishes and

varied masonry patterns create a durable, visually detailed facade.

- Long-span double tees provide a wide, column-free apparatus bay for efficient maneuvering of large emergency vehicles.
- ICC 500 storm shelter uses heavy-duty flat slabs and hollowcore designed to resist extreme collapse loads.

Project and Precast Scope

- Architectural Insulated Walls – 64 pcs – 13,959 square feet
- Structural Solid Walls – 14 pcs – 3,620 square feet
- Double Tees – 16 pcs – 10,384 square feet

Project Team

Architect: **BKV Group**

Engineer: **BKV Group**

Contractor: **Kraus-Anderson**

Owner: **City of Waconia**

Precaster: **Wells**

Precast Specialty Engineer: **Wells**

PCI Certified Erector: **Wells**

Location: **Waconia, MN**

Year of Completion: **2024**

Photo Credits: **Troy Thies Photography**



Omaha Central Library



Key Project Attributes

- Garage spandrels – 28 pieces
- Precast benches – 68 total
- White acid-etched precast color
- Downward-facing horizontal reveal at benches conceals a continuous downward-facing light bar.

Project and Precast Scope

- Radiused Precast Spandrels with acid-etch finish – 28 pcs
- Radiused Precast Benches – 68 pcs

Project Team

Architect: **APMA / HDR**

Engineer: **HDR, Inc.**

Contractor: **Kiewit Building Group**

Owner: **Omaha Library Foundation**

Precaster: **Coreslab Structures (Omaha) Inc.**

Precast Specialty Engineer: **Coreslab Structures (Omaha) Inc.**

PCI Certified Erector: **Davis Erection Co.**

Location: **Omaha, NE**

Year of Completion: **2026**

Photo Credits: **Matt Corbitt, Coreslab Structures (Omaha) Inc.**

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The new main branch of the Omaha Library System was announced in 2022, started in 2023 and completed in 2026. The library is four stories tall and has a glass and precast exterior.

Coreslab Structures (Omaha) Inc. provided arrow-shaped precast spandrels for the connected parking structure and the exterior mezzanine, along with precast benches at various courtyard areas around the building.

The radiused spandrels and benches were cast in a white acid-etched finish. A downward-facing horizontal reveal at the benches conceals a continuous downward-facing light bar.

The building also features artwork of 16 Omaha-area artists and sits on one of the most prominent corners in Omaha, Nebraska.

The Warren Apartments

Prestressed and precast concrete components were selected to streamline construction for The Warren Apartments, an affordable housing development in North Minneapolis. The system was specified to expedite timelines, reduce installation complexity, and deliver cost savings.

Hollowcore, beams, columns, and solid slabs created an efficient podium that met demanding site constraints, accelerated the build schedule, and supported the project's sustainable, Energy Star–certified goals.

Precision drove the work. Because the plank overhangs the foundation, dimensions had to be exact – anything less and the framing above would not have aligned properly. That demand for dimensional accuracy was the defining consideration on the job.

County Prestress & Precast delivered prefabricated, prestressed components ready to install on site, cutting installation time, reducing expenses, and expediting the entire build.

Precast Scope

- 4 Core 12-inch Hollow Core – 167 pcs
- 24" X 36" Inverted Tee Beam – 11 pcs
- 16" X 32" Rectangular Beam – 1 pcs
- 12-inch Solid Slab – 13 pcs
- 16" X 16" Precast Column – 15 pcs

Project Team

Architect: **MDA**

Engineer: **MDA**

Contractor: **Greiner Construction**

Owner: **N/A**

Precaster: **County Prestress & Precast**

Precast Specialty Engineer: **N/A**

PCI Certified Erector: **Zachman Precast**

Location: **Minneapolis, MN**

Year of Completion: **2026**

Photo Credits: **County Prestress & Precast**



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If you are a PCI Associate Member and need to update your listing or if your company is interested in becoming a PCI Associate Member, please contact Mike Johnsrud at mike@pcimidwest.org.

YOU MATTER AND WE'RE HERE TO HELP!



In the construction industry, mental health has reached a crisis level, and we recognize the need for additional support. Many employers find themselves without the necessary resources to effectively address the mental health challenges encountered by their employees, with particular emphasis on the male demographic within their organizations.

Our campaign, “You Matter,” is more than just a tagline; it’s a heartfelt affirmation of the value we place on every individual within our community. We believe in fostering an environment that acknowledges the challenges individuals may face and actively supports their mental health journey.

Recognizing the need for mental health and suicide prevention resources within our industry. We understand the construction

field, with its unique set of challenges and pressures, requires various support systems, including those available below.



Together, we can break down the stigma surrounding mental health and create a culture where seeking help is not only accepted but encouraged. At PCI, we are here to help. You Matter, and so does your mental health. Explore the resources we’ve gathered for you by using the QR code above. Let’s build a stronger, more resilient community together.

Producer Members

Key:

**Architectural
Structural**

Bridge – Transportation

	Architectural Precast	Architectural Trim	Beams/Columns	Wall Panels	Poles	Hollow-core Slabs	Single Tees	Double Tees	Stadium Seats	Modular Cells	Soundwalls	Piles	Boxed Beams/Slabs	I Beams/Girders
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Rinker Materials (Marcus Orrock) Maple Grove, MN, 763-545-7473 • www.rinkerpipe.com					•						•	•	•	•
SteinBauer LLC (Paul Kleinsasser) Faulkton, SD, 605-324-3302 • www.steinbauerprecast.com	•	•	•	•			•	•			•		•	
Stress-Cast Inc (Jim Markle) Assaria, KS, 785-667-3905				•		•								
Taracon Precast (Mark Wipf) Hawley, MN, 507-380-9423 • www.taraconprecast.com	•		•	•		•	•	•	•		•			
Wells (Greg Roth) Wells, MN, Albany, MN and Maple Grove, MN, 800-658-7049 • wells.build	•	•	•	•		•		•	•		•		•	
Wichita Concrete Pipe (John Oldland) Wichita, KS, 316-838-8651 • www.wichitaconcretepipe.com			•	•							•		•	